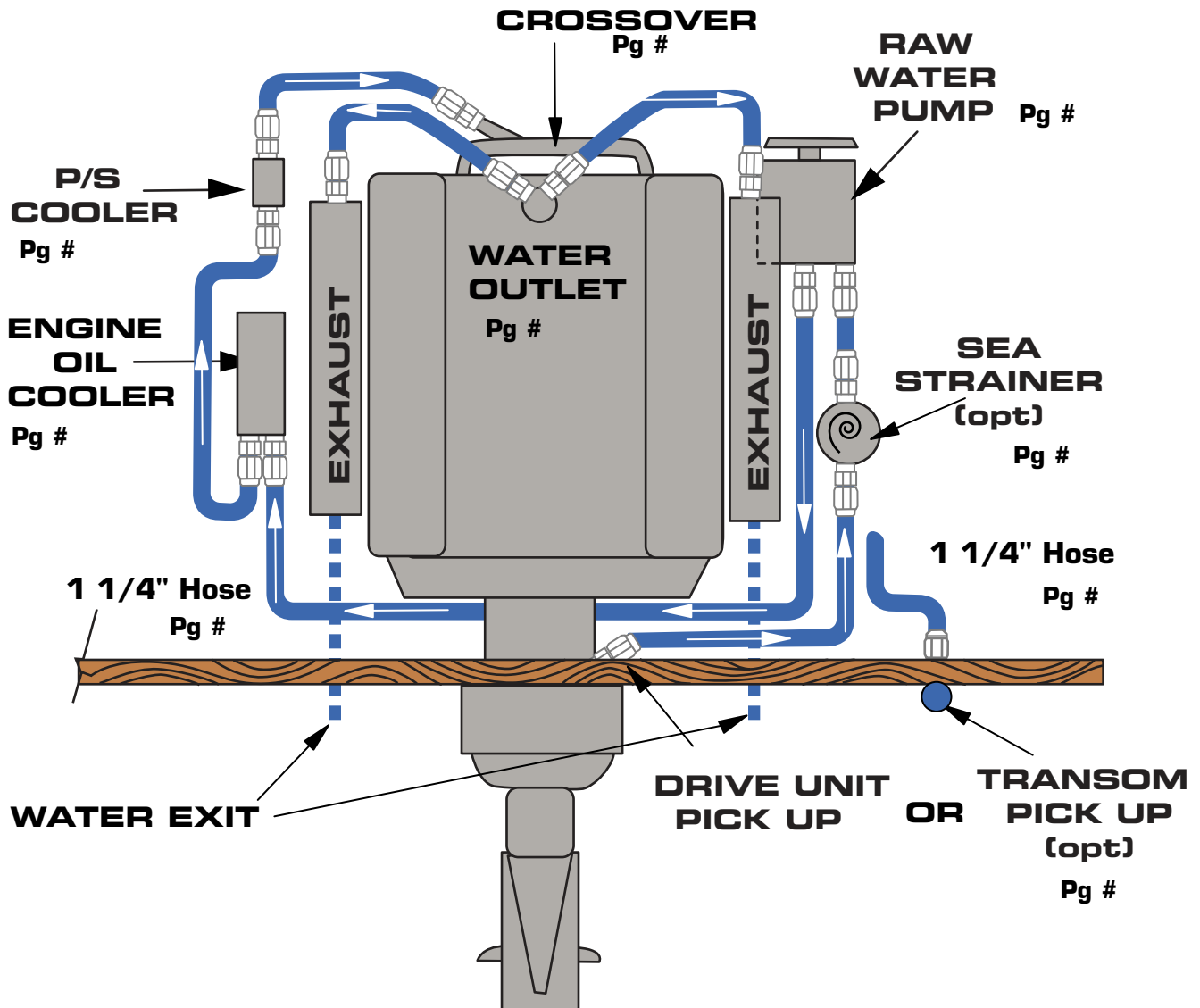


# Water Plumbing Diagram



## WATER/COOLING SYSTEM

### BENEFITS

- \* TCM RECOMMENDS RUNNING 1" MARINE GRADE WATER HOSE TO FEED THE ENGINE FROM A FRESH WATER PICK-UP OR THE OUTDRIVE.
- \* SMALLER DIAMETERS OF HOSE WILL DECREASE WATER VOLUME TO THE ENGINE AND WATER JACKETS WHICH MAY CAUSE OVERHEATING AND/OR POSSIBLE ENGINE FAILURE.
- \* WHEN INSTALLING A FRESH WATER PICK-UP WE RECOMMEND USING A SEA STRAINER TO FILTER DEBRIS THAT MAY DAMAGE SEA PUMP IMPELLERS OR BLOCK WATER PASSAGES.

### DIRECTIONS

- \* INSTALL 1" MARINE WATER HOSE FROM GIMBAL TO SEA PUMP, EXIT TO PRIMARY OIL COOLER AND FEED OTHER INLINE COOLERS, SUCH AS: POWER STEERING, FUEL, OR TRANSMISSION TO THE INLET OF CROSSOVER.
- \* EXIT THERMOSTAT HOUSING/ WATER OUTLET TO EXHAUST MANIFOLDS/HEADERS. EXIT WATER OVERBOARD THROUGH EXHAUST OR WATER DUMPS.
- \* NOTE: IF USING RECIRCULATING PUMP INSTEAD OF CROSSOVER, RUN FACTORY WATER HOSES TO EXHAUST ON FACTORY LOCATIONS.

IF YOU HAVE ANY QUESTIONS REGARDING INSTALLATION OR PLUMBING PLEASE CALL TEAGUE CUSTOM MARINE AT (661)-295-7000